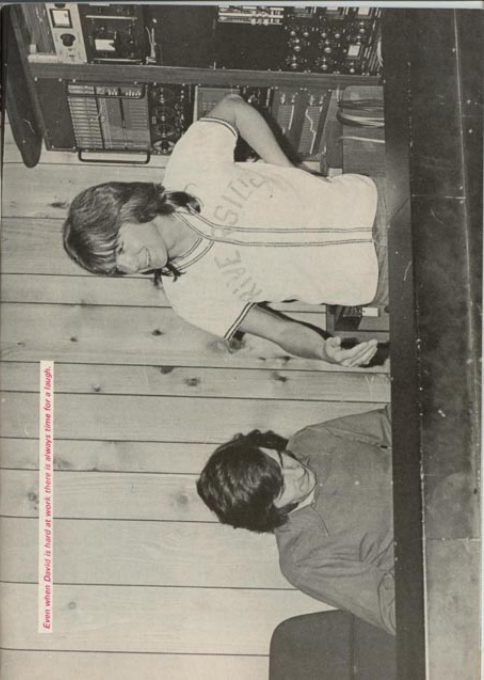




*David and Barry Alimworth behind the controls in Sam Studios*



*Even when David is hard at work, there is always time for a laugh.*