



DAVE MADDEN'S CHEERFUL smile greets visitors on the set! To know his happy days, see page 41!

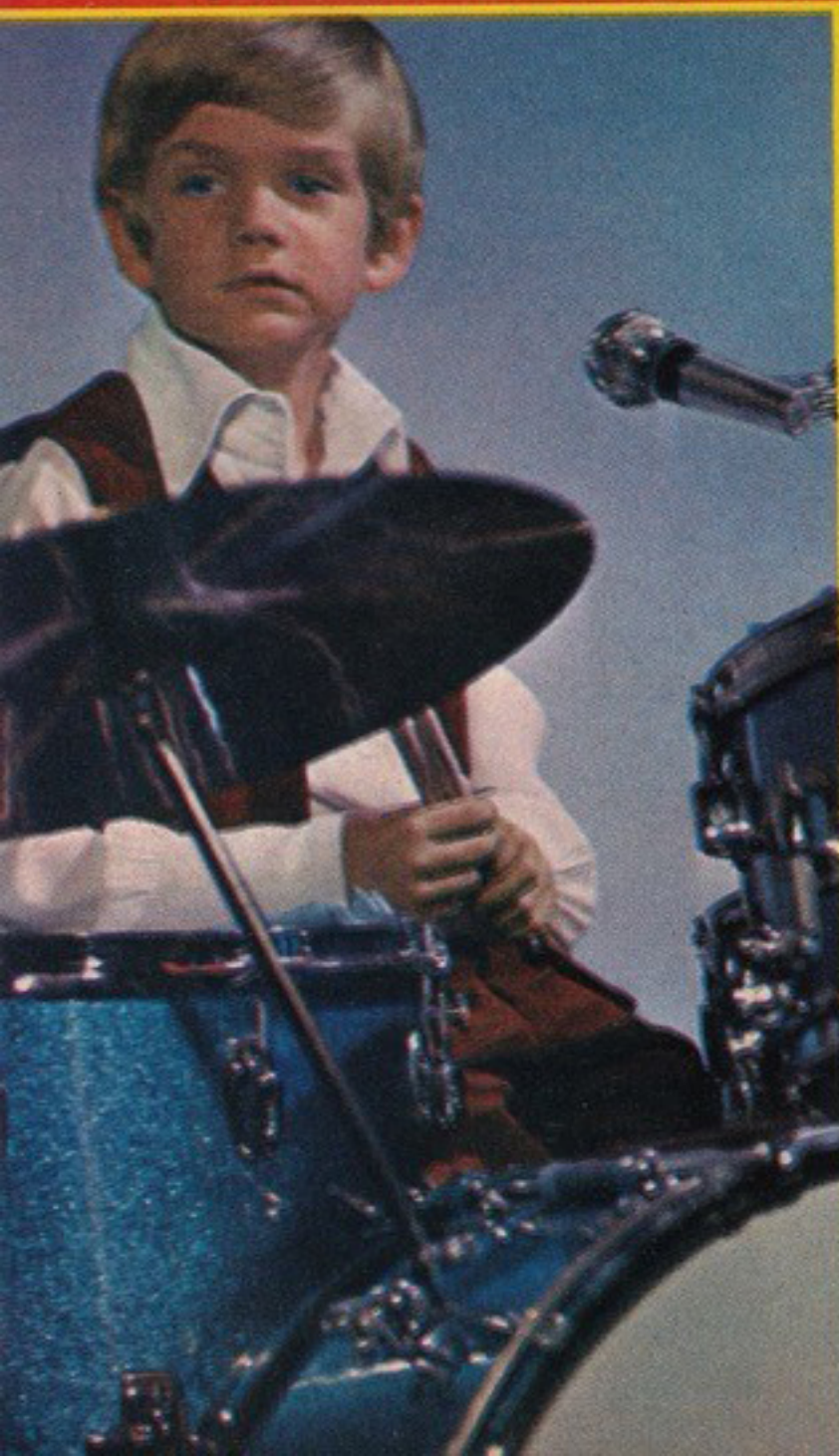


DURING A BREAK in filming, Susan shares a fan letter with her co-stars. Lots of fan mail arrives daily at the Ranch!



DAVID AND DANNY laugh together as they watch a scene being shot! Working on the show's fun!

BRIAN FORSTER really loves to play the drums! He practices hard!



THE PARTRIDGES HAD a great time with Orky the whale at Marineland! For the whole story of their on-location shooting see our exclusive on Page 12!

